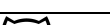
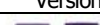


		Article Summary				Version 1					
		Article Code		C-0125-KB-5756		Product Group		BOTTOM			
		Article Name		SWEATPANT		Product Sub-Category		PANT - SWEATPANT			
		Created On		07/19/24 1:55:17 PM		Season		2025 Spring			
		Last Modified		10/04/24 3:16:20 PM		Life Cycle Stage		Development			
		Material Description		FLEECE 100%COTTON 410GSM (FB-K1003)							
Gender Classification		Collaboration		Sub Class D		SWEATPANT		Fabrication		KNIT BOTTOM	
Supplier		UN-AVAILABLE CO. LTD		Release Date		07 Mar 2024		Ex-Factory		10 Jan 2025	
 GRAPHIC RELAXED FIT SWEATPANT										COLORS	
										 CONNECTICUT HUSKIES NAVY (CHN) Padeant Blue. 19-4111 TCX  GEORGETOWN HOYAS NAVY (GHN) Inklina. 19-3811 TCX  LOUISIANA TIGERS PURPLE (LTP) Heliotrope. 19-3737 TCX  MICHIGAN WOLVERINES NAVY (MWN) Padeant Blue. 19-4111 TCX  SOUTH CAROLINA GAMECOCKS RED (SGR) Rio Red. 19-1656 TCX  DUKE DEVILS ASH H. GREY (DAH) BROS B1004	
SIZES											
000, 001, 002, 003, 004, 005, 006, 007											

Bill of Material										Version 1
	Article Code	C-0125-KB-5756			FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM			
	Article Name	SWEATPANT				Product Sub-Category	PANT - SWEATPANT			
	Created On	07/19/24 1:55:17 PM		Material		2025 Spring				
	Last Modified	10/04/24 3:16:20 PM		Description		Development				

Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	CHN CONNECTICUT HUSKIES NAVY	GHN GEORGETOWN HOYAS NAVY	LTP LOUISIANA TIGERS PURPLE	MWN MICHIGAN WOLVERINES NAVY	SGR SOUTH CAROLINA GAMECOCKS RED
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Fabric																	
	FLEECE 100%COTTON 410GSM (FB-K1003)	BODY	0	Meter			VTK5946 -1B		None		None		None		None		None
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP- TS01 SINGLE JERSEY	POCKET BAG	0	Meter			REF# OVOTRIP -TS01		None		None		None		None		None

Trims																	
	OVO 2023 Main Loop Label (TR-LT252)		1	Each		Reca Mainetti Asia Ltd.	LBOVO147		None		None		None		None		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None		None		None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None		None
	3/8" FLAT DRAWCORDS-100% COTTON (TR-DR193)	INTERNAL	1	Each		Vendor Sourced			WHITE WT WHITE		WHITE WT WHITE		WHITE WT WHITE		WHITE WT WHITE		WHITE WT WHITE
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None		None		None

Bill of Material										Version 1
	Article Code	C-0125-KB-5756		Material	FLEECE 100%COTTON 410GSM (FB-K1003)	Description	Product Group	BOTTOM		
	Article Name	SWEATPANT					Product Sub-Category	PANT - SWEATPANT		
	Created On	07/19/24 1:55:17 PM					Season	2025 Spring		
	Last Modified	10/04/24 3:16:20 PM					Life Cycle Stage	Development		

Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	CHN CONNECTICUT HUSKIES NAVY	GEORGETOWN HOYAS NAVY	LTP LOUISIANA TIGERS PURPLE	MWN MICHIGAN WOLVERINES NAVY	SGR SOUTH CAROLINA GAMECOCKS RED
	UPC STICKER-1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		2	Each				None	None	None	None	None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced		None	None	None	None	None
	COLLEGE HANG TAG (TR-HG141)		1	Each	TBD			None	None	None	None	None
	COLLEGE VAULT STICKER (TR-ST110)	PLACE BACK OF HANGTAG WITH UPC	1	Each	TBD			None	None	None	None	None
	NCAA HOLOGRAPHIC STICKER (TR-ST109)		1	Each	TBD			None	None	None	None	None
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE	WB, LEG OPENING	3	Each		Vendor Sourced		None	None	None	None	None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T	None	None	None	None	None

Graphics

	TBD - SEE ARTWORK FILE (HT-102)		0	Each				None	None	None	None	None
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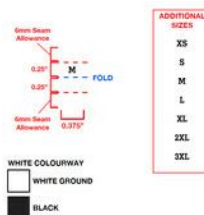
Bill of Material										Version 1
	Article Code	C-0125-KB-5756		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM				
	Article Name	SWEATPANT			Product Sub-Category	PANT - SWEATPANT				
	Created On	07/19/24 1:55:17 PM	Material		Season	2025 Spring				
	Last Modified	10/04/24 3:16:20 PM	Description		Life Cycle Stage	Deve1opment				

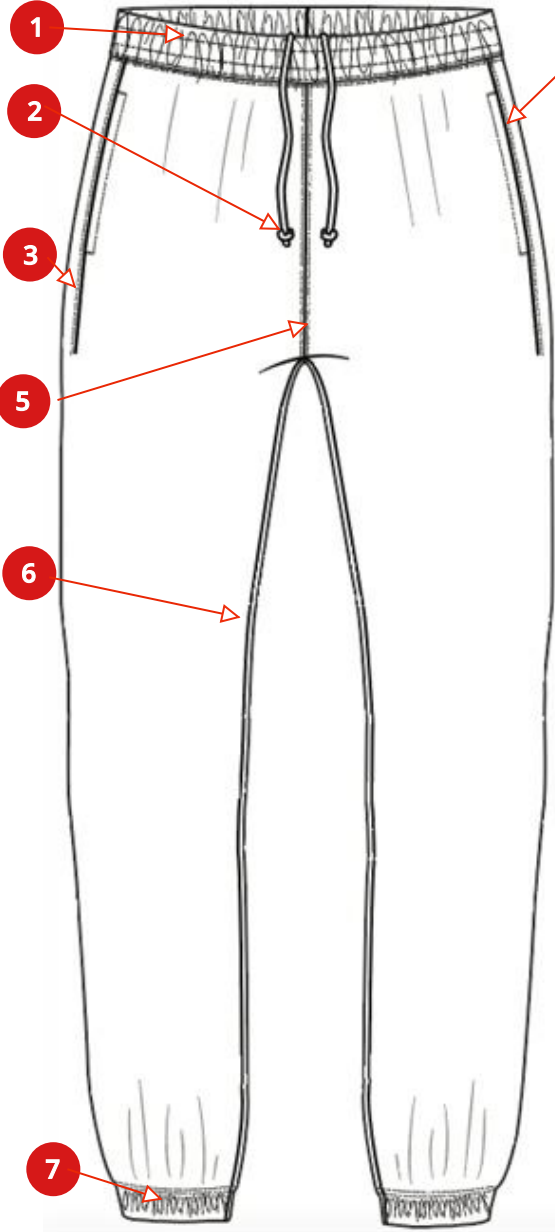
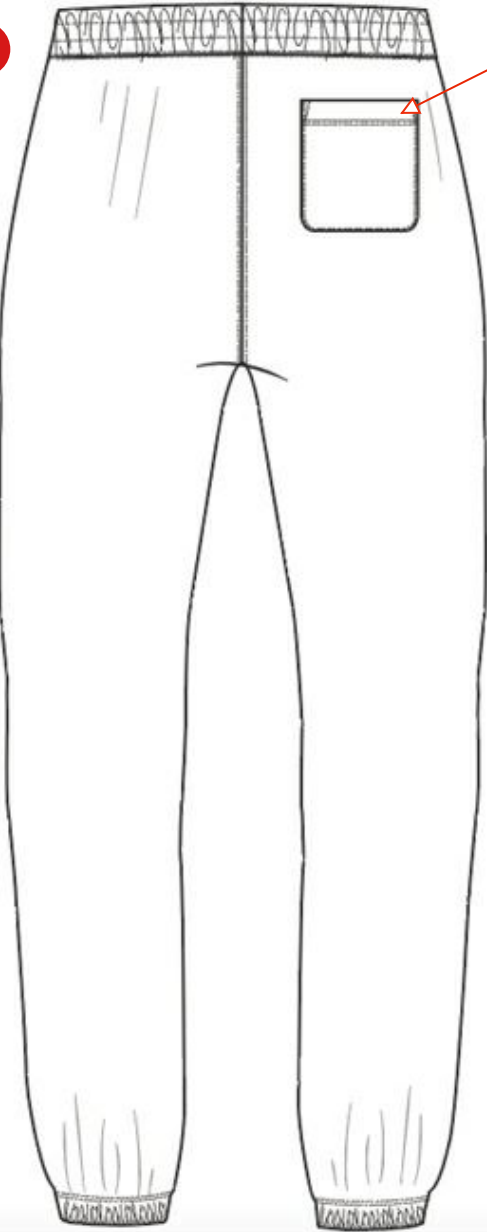
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		DAH DUKE DEVILS ASH H. GREY								
Fabric																	
	FLEECE 100%COTTON 410GSM (FB-K1003)	BODY	0	Meter			VTK5946 -1B		None								
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP- TS01 SINGLE JERSEY	POCKET BAG	0	Meter			REF# OVOTRIP -TS01		None								
Trims																	
	OVO 2023 Main Loop Label (TR-LT252)		1	Each		Reca Mainetti Asia Ltd.	LBOVO1 47		None								
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_ T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23 _181_T		None								
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None								
	3/8" FLAT DRAWCORDS- 100% COTTON (TR-DR193)	INTERNAL	1	Each		Vendor Sourced			None								
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO14 1A		1	Each		Reca Mainetti Asia Ltd.	HTOVO1 41A		None								

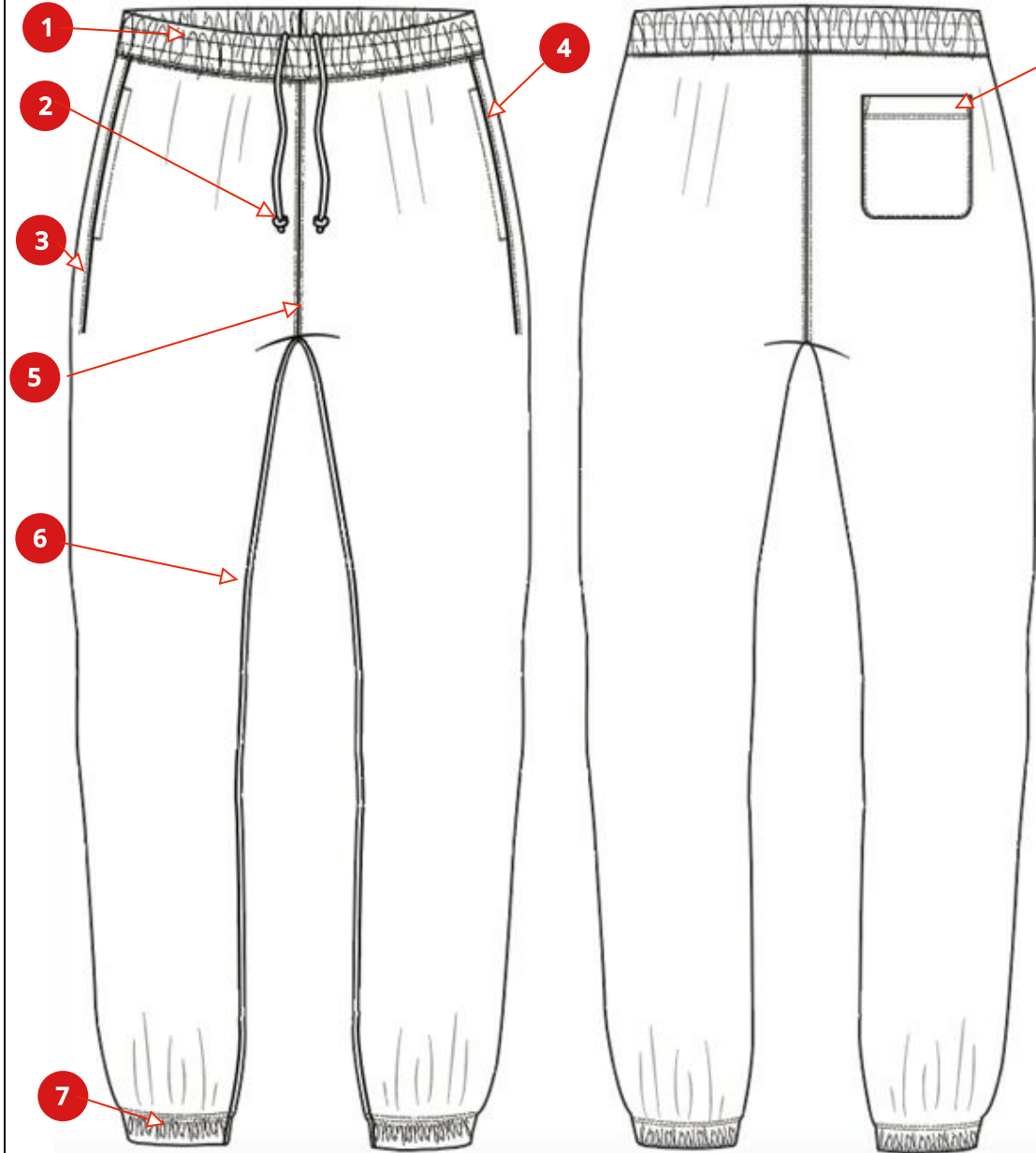
Bill of Material										Version 1
	Article Code	C-0125-KB-5756			FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM			
	Article Name	SWEATPANT				Product Sub-Category	PANT - SWEATPANT			
	Created On	07/19/24 1:55:17 PM		Material		2025 Spring				
	Last Modified	10/04/24 3:16:20 PM		Description		Deve1opment				



Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		DAH DUKE DEVILS ASH H. GREY								
	UPC STICKER-1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		2	Each					None								
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None								
	COLLEGE HANG TAG (TR-HG141)		1	Each	TBD				None								
	COLLEGE VAULT STICKER (TR-ST110)	PLACE BACK OF HANGTAG WITH UPC	1	Each	TBD				None								
	NCAA HOLOGRAPHIC STICKER (TR-ST109)		1	Each	TBD				None								
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE	WB, LEG OPENING	3	Each		Vendor Sourced			None								
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None								
Graphics																	
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None								

Material Image Sheet							Version 1		
	Article Code	C-0125-KB-5756			Product Group	BOTTOM			
	Article Name	SWEATPANT			Product Sub-Category	PANT - SWEATPANT			
	Created On	07/19/24 1:55:17 PM			Material Description	FLEECE 100%COTTON 410GSM (FB-K1003)		Season	2025 Spring
	Last Modified	10/04/24 3:16:20 PM				Life Cycle Stage		Development	
									

Construction details - Knit Bottom - NO SIDE SEAM						Version 1
	Article Code	C-0125-KB-5756		Product Group	BOTTOM	
	Article Name	SWEATPANT		Product Sub-Category	PANT - SWEATPANT	
	Created On	07/19/24 1:55:17 PM		Season	2025 Spring	
	Last Modified	10/04/24 3:16:20 PM		Life Cycle Stage	DeveTlopment	
			Material Description	FLEECE 100%COTTON 410GSM (FB-K1003)		



Comments

- 1 **WAISTBAND**
Separate self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at inside CF of WB, 2" spacing.
- 2 **DRAWCORD**
Drawcord ends: knotted
- 3 **OUTSEAM**
Darted, mock safety serged, 512, S/N edge topstitched
- 4 **FRONT POCKETS**
On seam (dart) slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 5 **FRONT/ BACK RISES**
Join with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 6 **INSEAM**
Join with #512 mock safety stitch
- 7 **LEG OPENINGS**
Self turn up with elastic encased. Elastic join to leg opening edge with #512 mock safety stitch. 2N coverstitch, 1/4" spacing, forming hem.
- 8 **BACK POCKET**
Self patch pocket. Top edge folded in to form hem, 2N coverstitch, 1/4" spacing.
Sides and bottom edges serged and turned in. SN edge topstitch to join to body. Triangular reinforcements at top corners.

**RẬP VÀ QUY CÁCH MAY THEO QUẦN MẪU PROTO
OVPA300**

Measurement Sheet - Sweatpant - no side seam - 2023										All Measurements are in Inches				Version 1		
	Article Code	C-0125-KB-5756		Material Description	FLEECE 100%COTTON 410GSM (FB-K1003)					Product Group		BOTTOM				
	Article Name	SWEATPANT								Product Sub-		PANT - SWEATPANT				
	Created On	07/19/24 1:55:17 PM	Season							2025 Spring						
	Last Modified	10/04/24 3:16:20 PM	Life Cycle Stage							Development						
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2				
! J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4				
J502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2				
! K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25				
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	11 3/4	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8				
M106	Knee position from crotch pt @ inseam	1/4	1/4	NA	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width	1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
! I101	Inseam length :: long pant	1/2	1/2	NA	28 1/2	28 1/2	29	29	29	29 1/2	29 1/2	29 1/2				
! M202	Leg opening:Long, 1" above casing / rib seam	1/8	1/8	NA	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9				
! M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	NA	5	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4				
I702	Leg cuff height	1/8	1/8	NA	1	1	1	1	1	1	1	1				
! L103	Front rise :: Incl WB	1/4	1/4	NA	12 3/4	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2				
! L203	Back rise :: Incl WB	1/4	1/4	NA	15 3/4	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2				
C202	Side dart position: 1" below W/seam, from fold	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
P201	Dart length: from W/B seam	1/4	1/4	NA	10 3/8	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/8	11 1/4				
! N201	Front pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
! N202	Front pocket stitch width	1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	Front pocket position from Rib/Band seam	1/8	1/8	NA	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4				
N211	Front pocket bag height :: at center	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Front pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket height at center	1/8	1/8	NA	5 1/4	5 1/2	5 1/2	5 3/4	0	6	6 1/4	6 1/4				
! N701	Back pocket width at top edge	1/8	1/8	NA	4 1/2	4 3/4	4 3/4	5	0	5 1/4	5 1/2	5 1/2				
N703	Back pocket from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3				
! J501	Drawcord length : waist	1	1	NA	50	50	50	50	56	56	56	56				
Comments																
REFERENCE: updated 2023 STUSSY sweat pant (overall specs)																
7.25.2024. Hip at 1" below is adjusted to 19 1/2"																